

# TAKTING THE SUSTAINABILITY OF CONSTRUCTION PROCESSES: AN ENVIRONMENTAL ASSESSMENT METHOD

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- Introduction
  - Relevance of construction works for sustainable building
- Theory
  Lean Construction / Takt Planning and Life Cycle Assessment
- Framework

  How to connect resources and impacts to construction processes
- Results Example results of one process
- Discussion Scalability, limitations and further research
- Conclusion





36%

Global energy consumption

39%

global emissions



50%

of total waste in Germany



### **LIFE CYCLE PHASES**

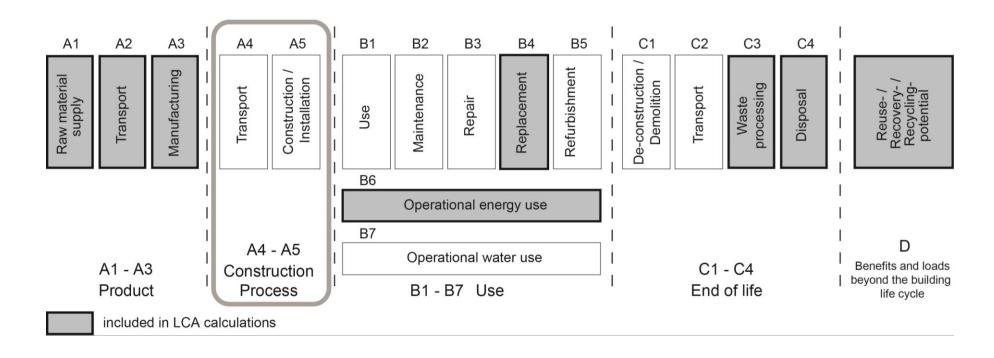


Figure 1. Life cycle phases of a building (BS EN 15978)



### **RELEVANCE**

Construction Phase of one year caused same amount of emissions like the "operational energy use" phase of 60 years

Construction phase is underestimated and should not be neclected

Necessary to decode and assess the construction site

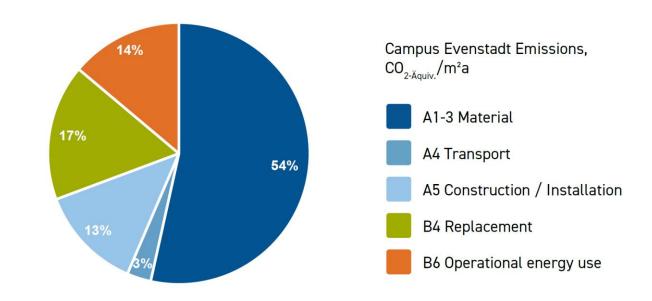


Figure 2. Campus Evenstad Emissions (Wiik et al. 2017)





### **PROCESS SEQUENCE** 2. 3. 7. 4. 6. 9. struct.work dry wall I elect. work plumbing dry wall II heating ventilation painting plaster Link to each process step Insulation Mounting the Frame Material Machine Transport Planking and filling Planking on one side Grinding of the surface Technical filling

Figure 3. Example sequence with application of the resource categories to the work steps for dry wall construction



### **FRAMEWORK**

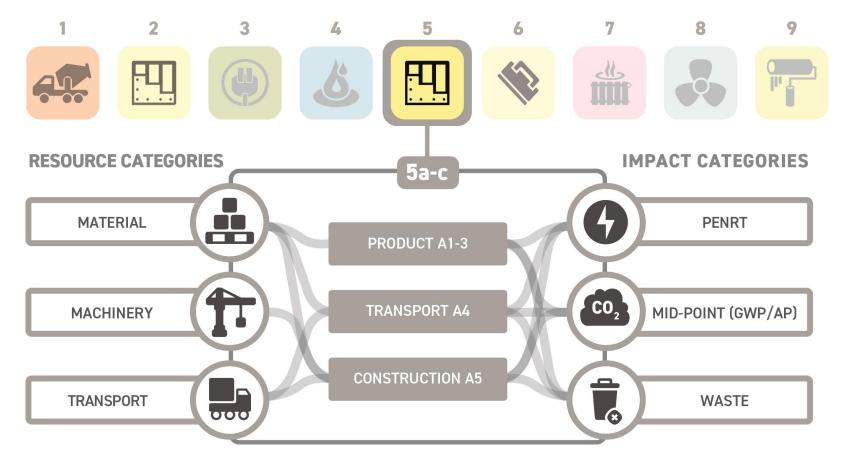


Figure 4. Framework for the environmental assessment of construction processes with in- and outputs



## **RESULTS EXAMPLE**

Description	Resource Category	Life cycle Phase	Impact Category GWP [kg-CO2e]	Product / Process View
Plasterboard and insulation	Material	A1-3	7.37	Product
Trasportation Gate to Site (Plasterboard and Insulation)	Transport	A4	0.43	Process
Filler (Auxillary material)	Material	A5	0.21	Process
Materiallosses due to cuts (Plasterboard and Insulation)	Material	A5	1.47	Process
Usage of table saw and cordless screwdriver	Machinery	A5	0.84	Process

Table 1. Exemplary results of the framework application to the work package 5a-c



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Table 1 Exemplary results of the framework application to the work package 5  71% Product Prod				

Table 1. Exemplary results of the framework application to the work package 5



### POTENTIAL OF THE FRAMEWORK



Figure 5. Analysis options when applying the framework to Takt Planning



### **DISCUSSION**

- Framework enables to map material and energy flows, transport expenditures, and emissions or resource depletion from a processual point of view
- Subcategories of the resource categories should be defined
- Results of the framework so far are limited to resource categories that can be linked to a single work package directly
- Limited to construction projects with TPTC
- Limitations need to be overcome for full scalability



### **CONCLUSIONS**

The construction sector has a responsibility to find sustainable solutions. The environmental waste during construction is neither surveyed nor evaluated.

The framework enables analysis and visualization of emissions and environmentally relevant waste of construction processes combining TPTC and LCA.

Assessing environ. quality through the framework with TP shows scalable and data-driven capabilities. especially when used with digital tools



# **THANK YOU!**

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